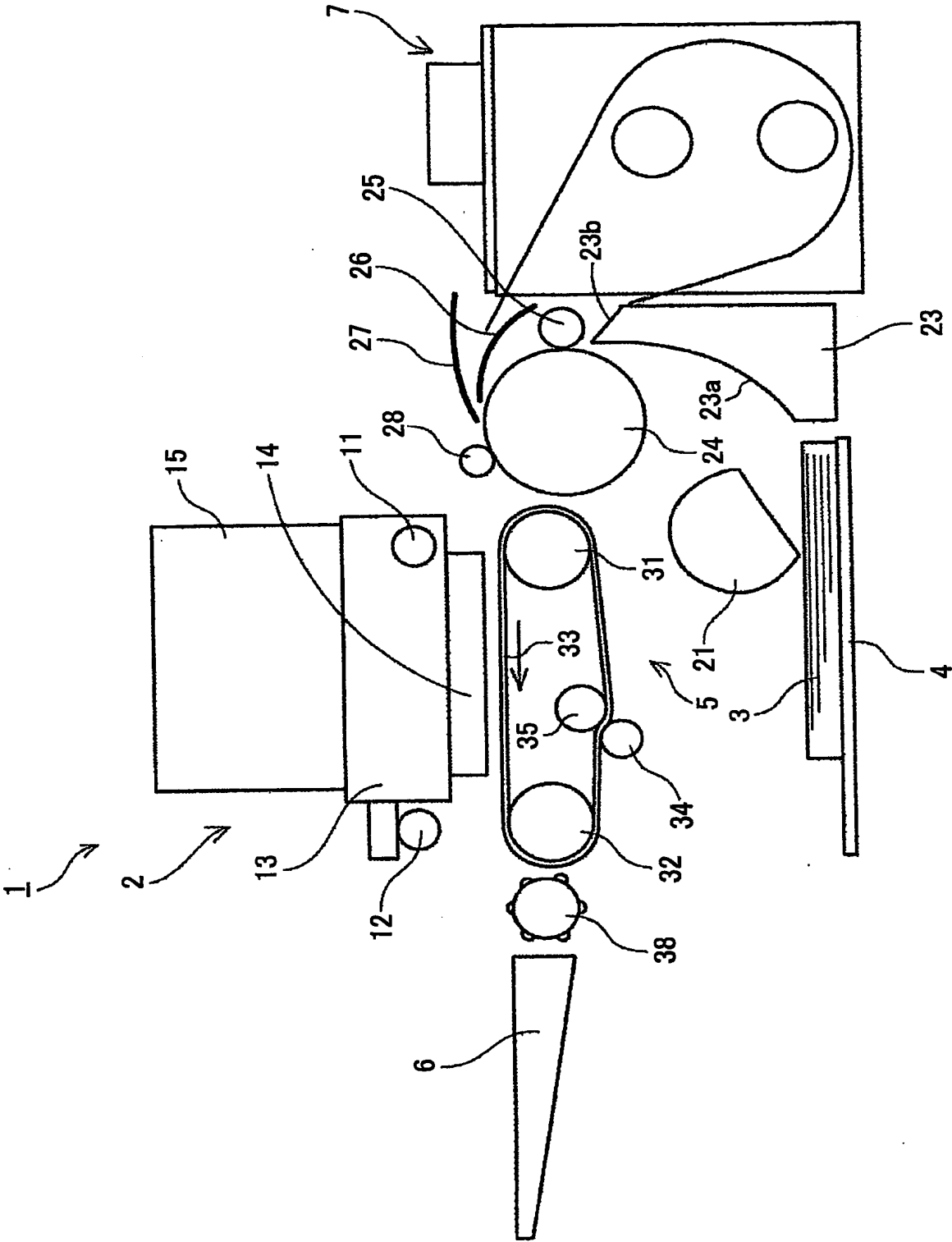
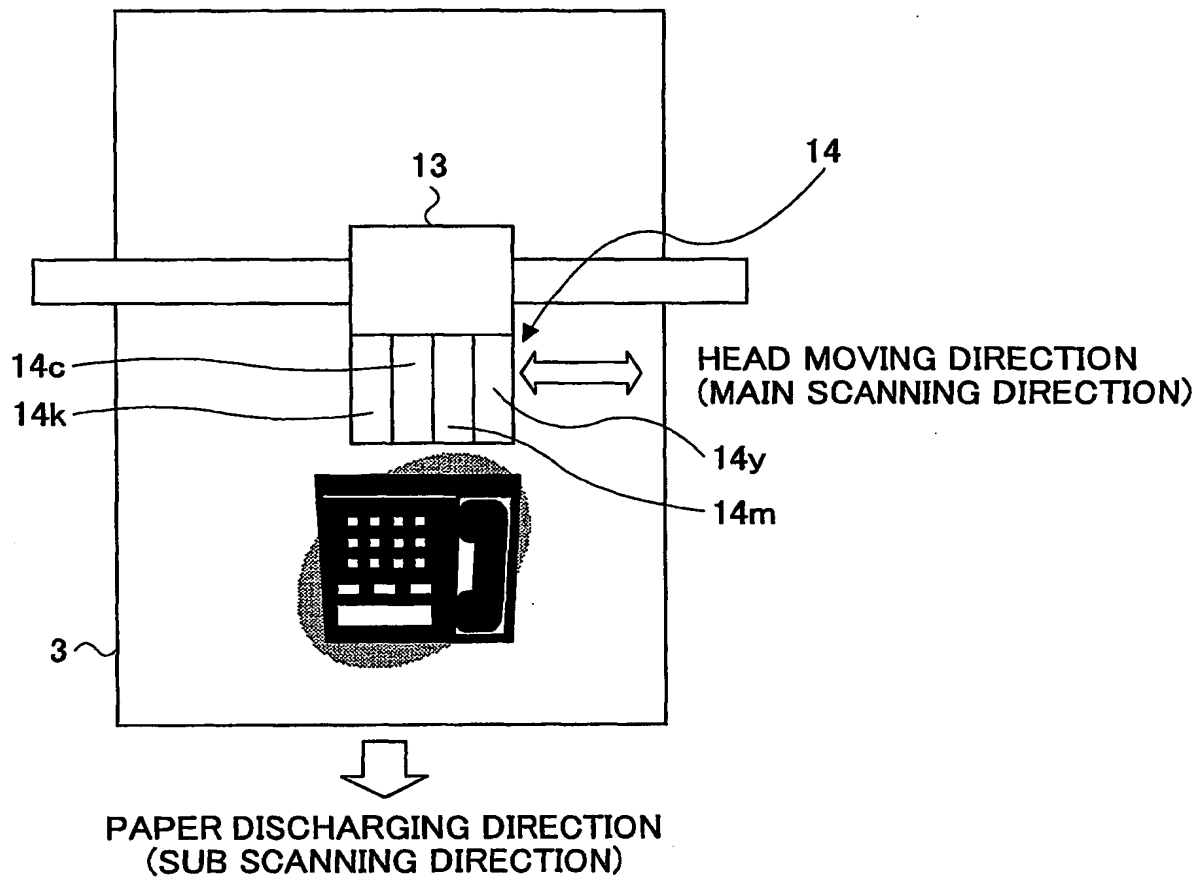


FIG.1



2/12

FIG.2



3/12

FIG.3

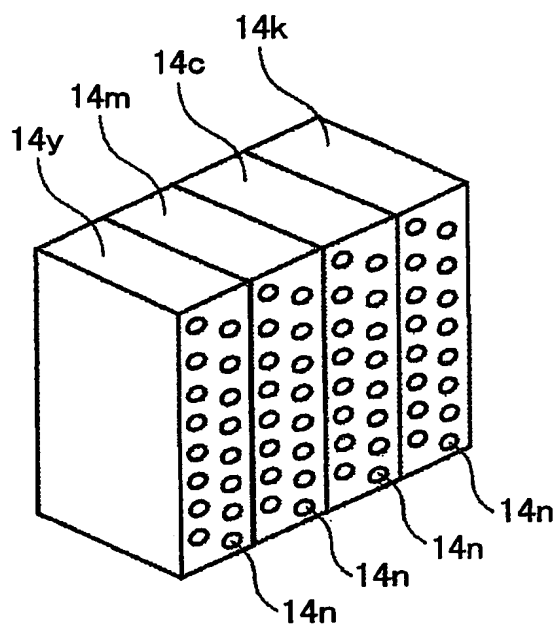
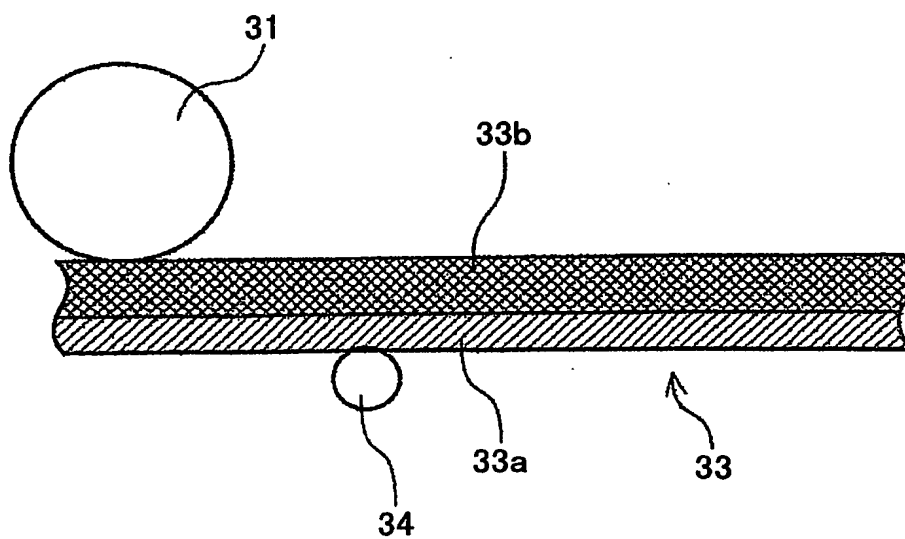


FIG.4



4/12

FIG.5A

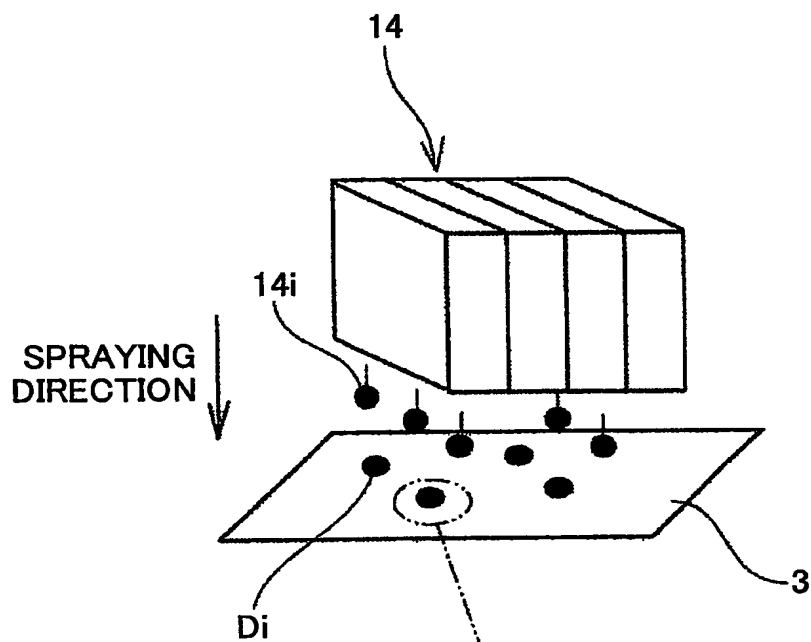


FIG.5B

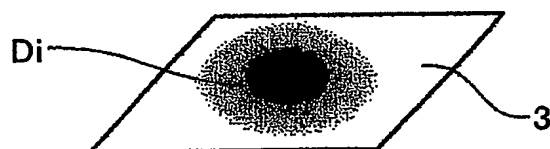
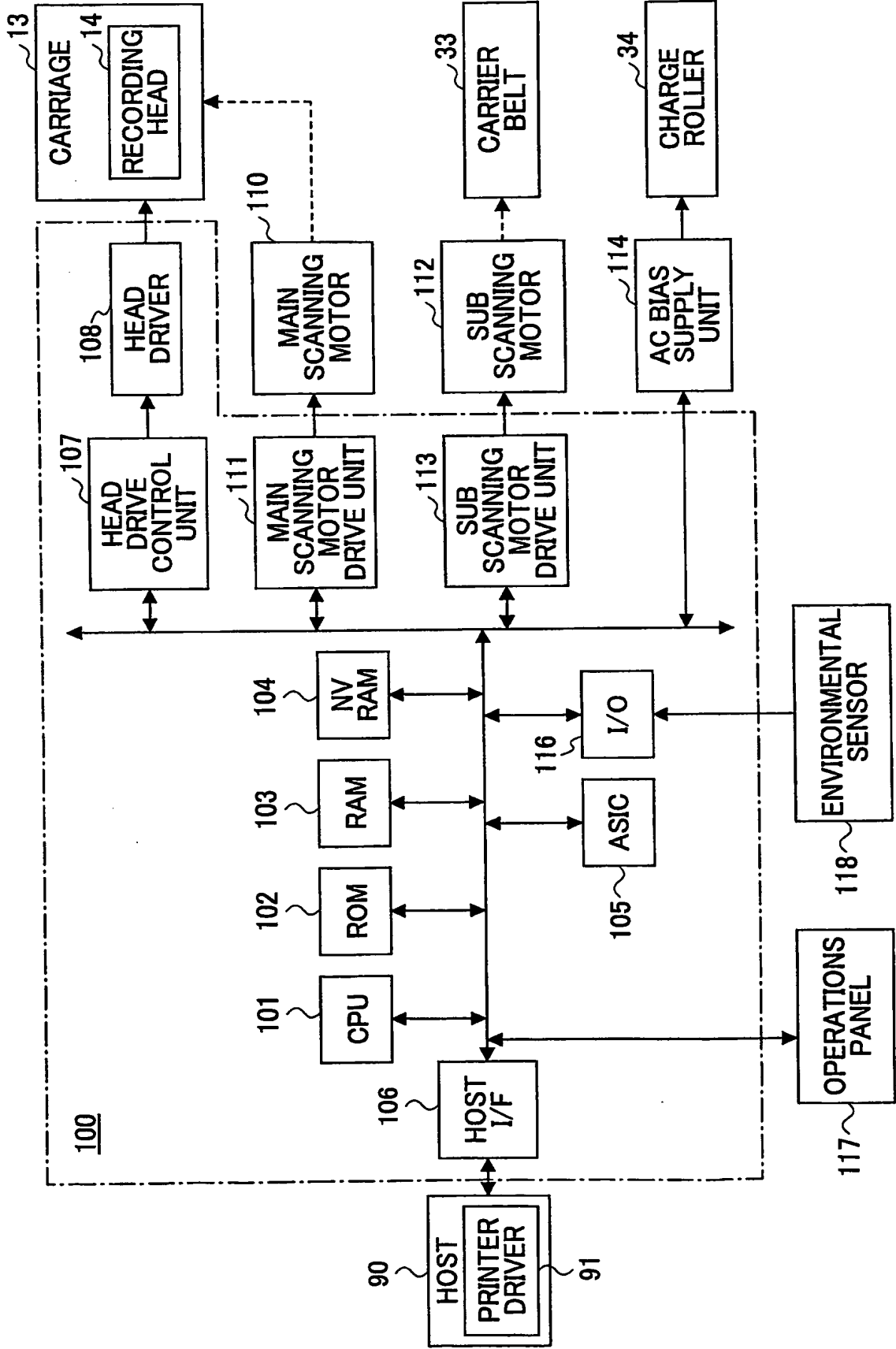
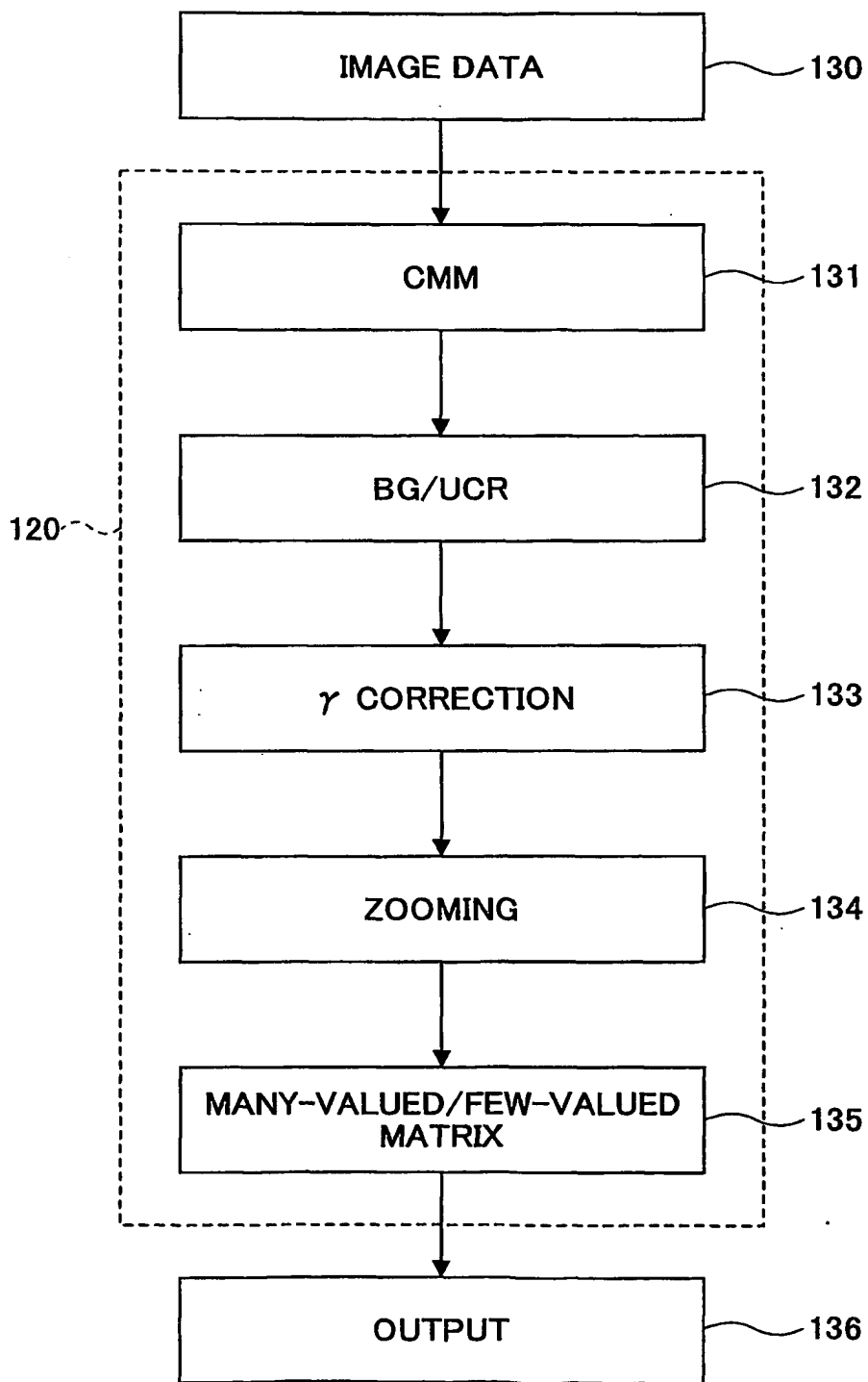


FIG.6



6/12

FIG.7



7/12

FIG.8

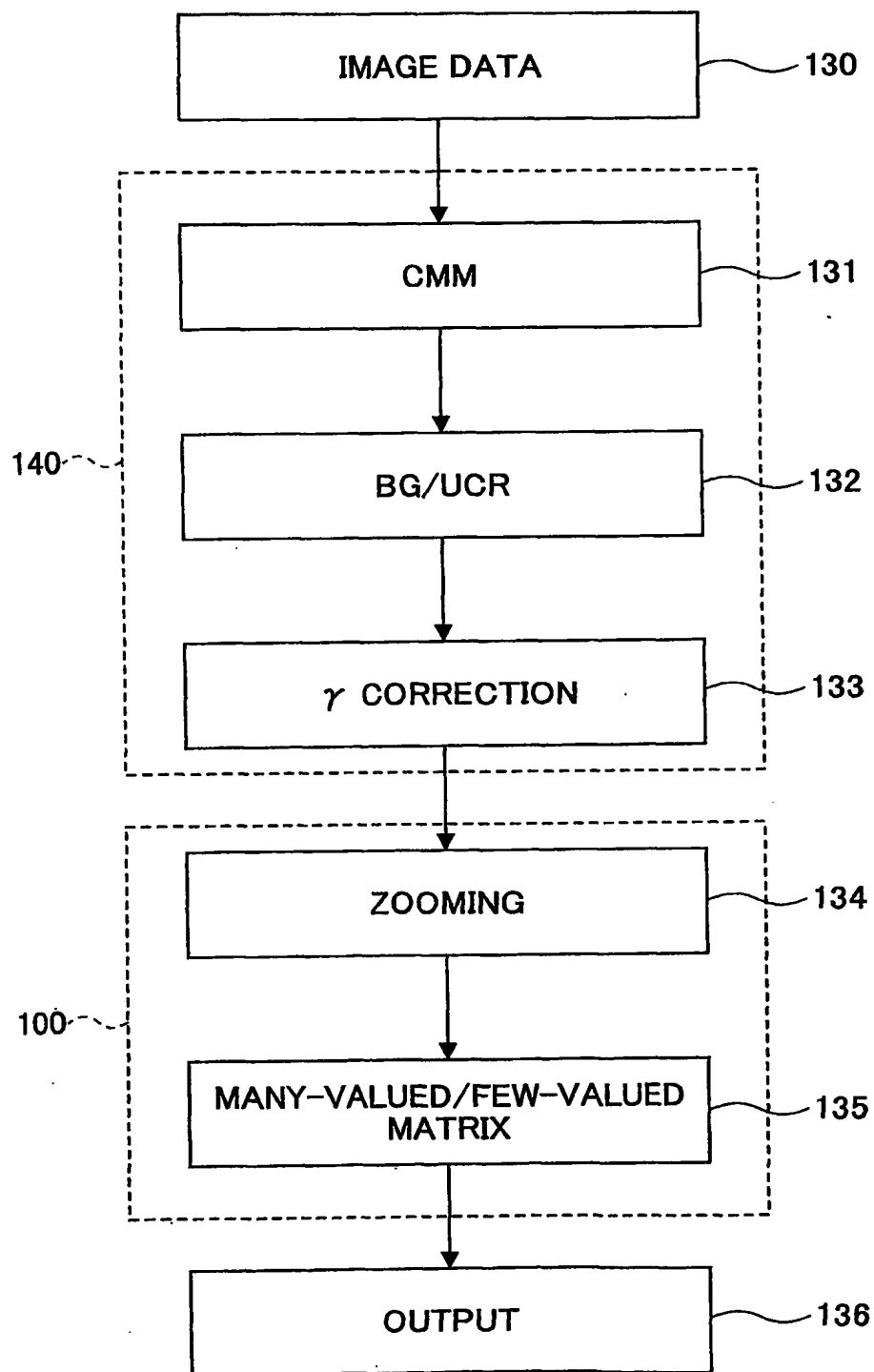
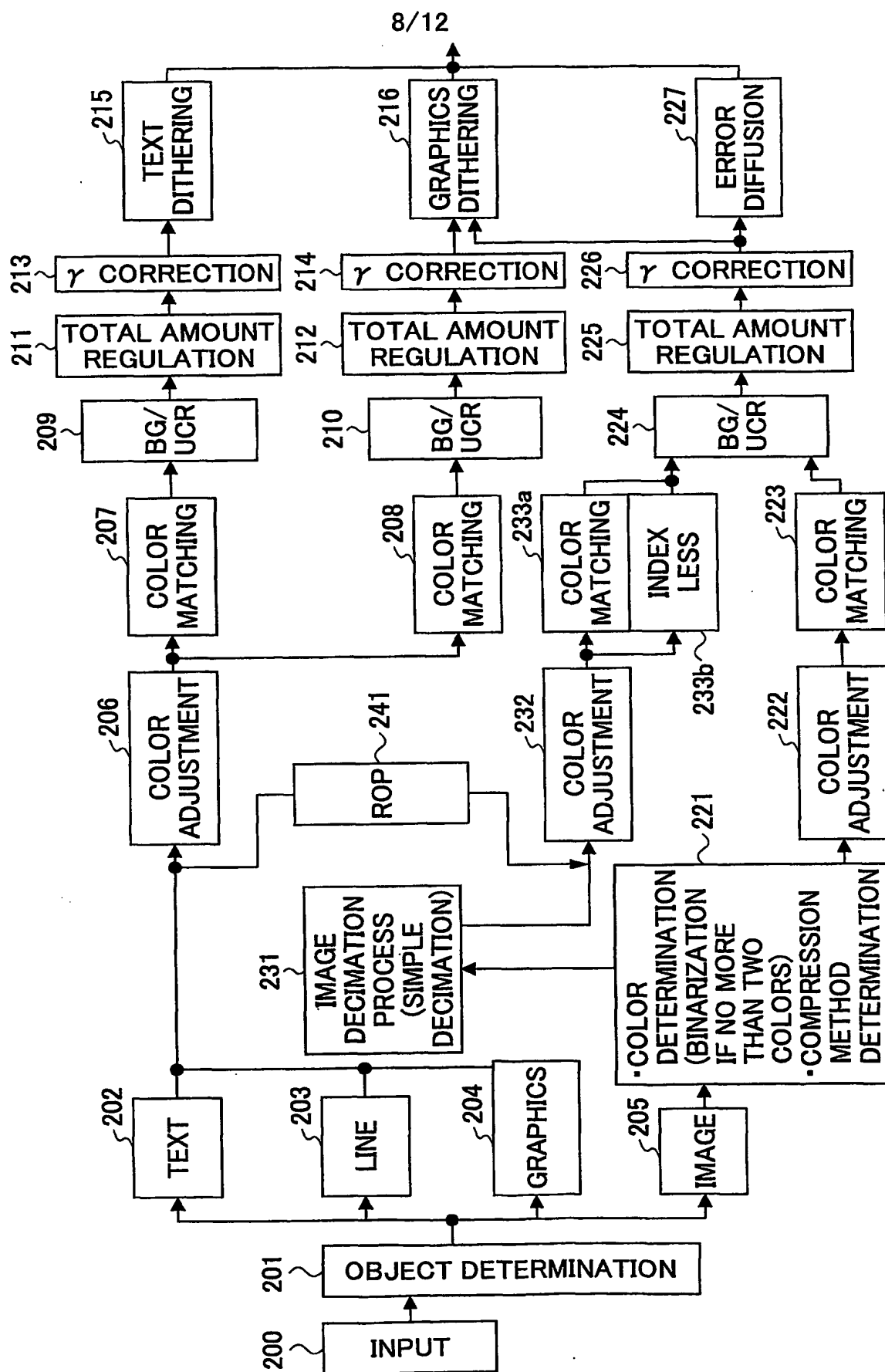


FIG.9





9/12

FIG.10

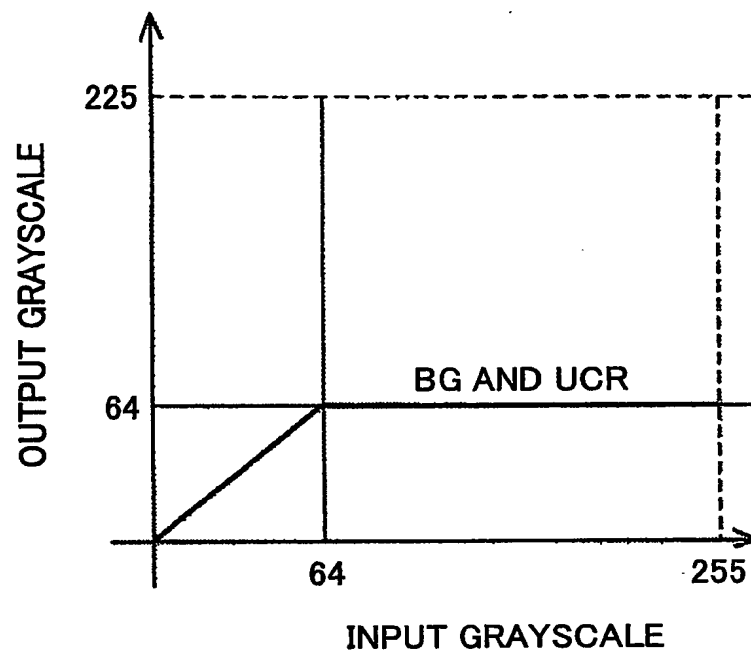
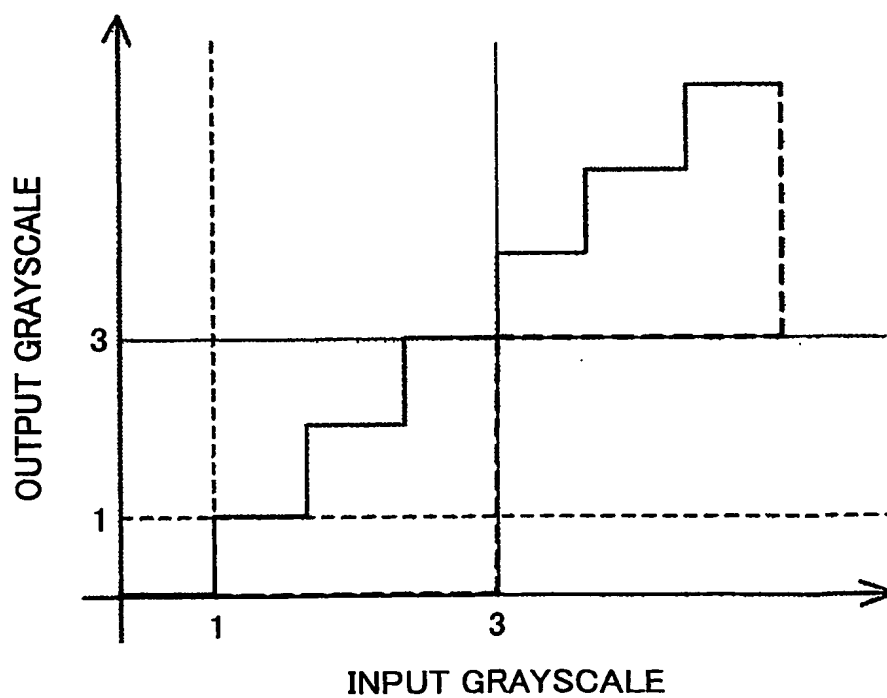
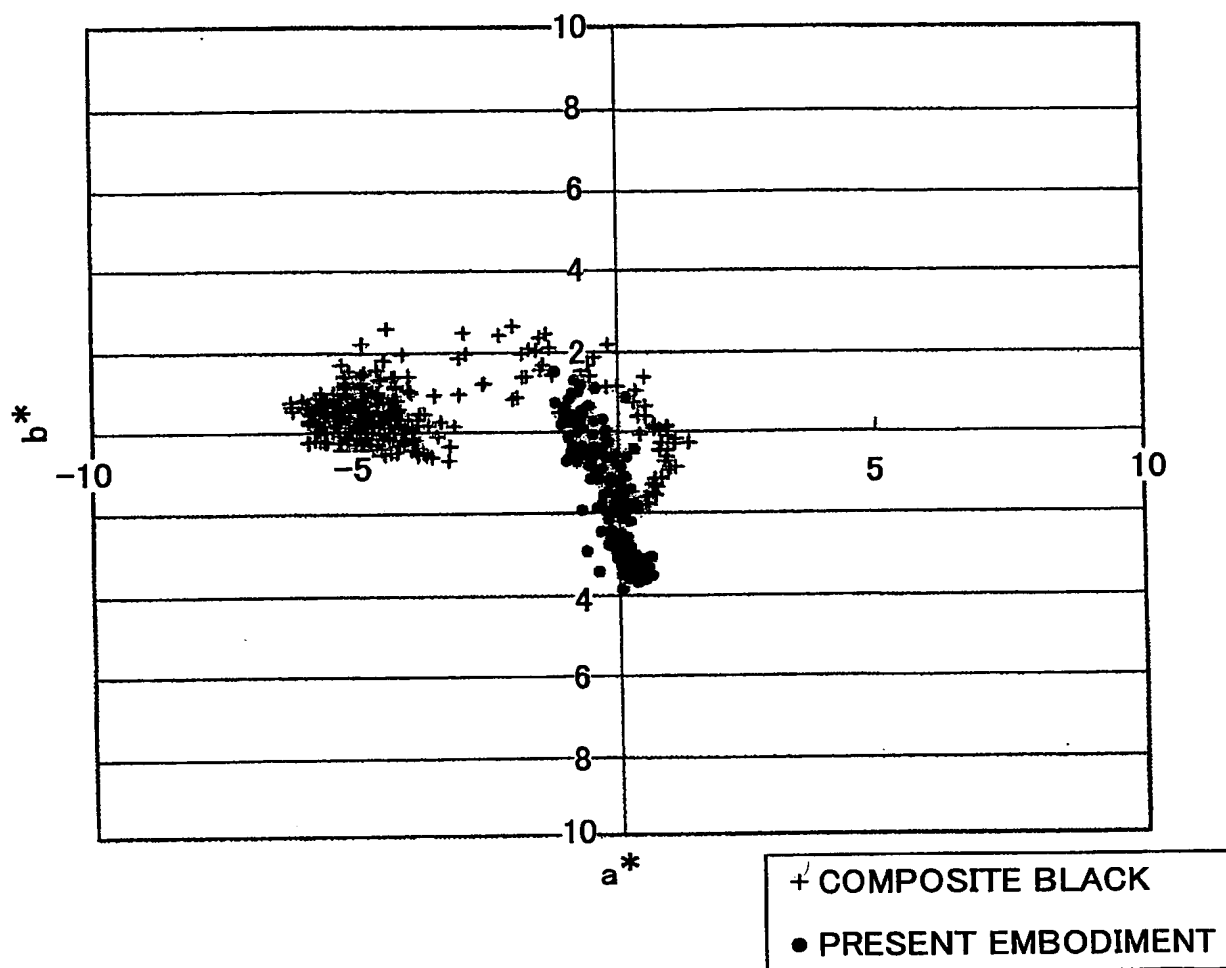


FIG.11



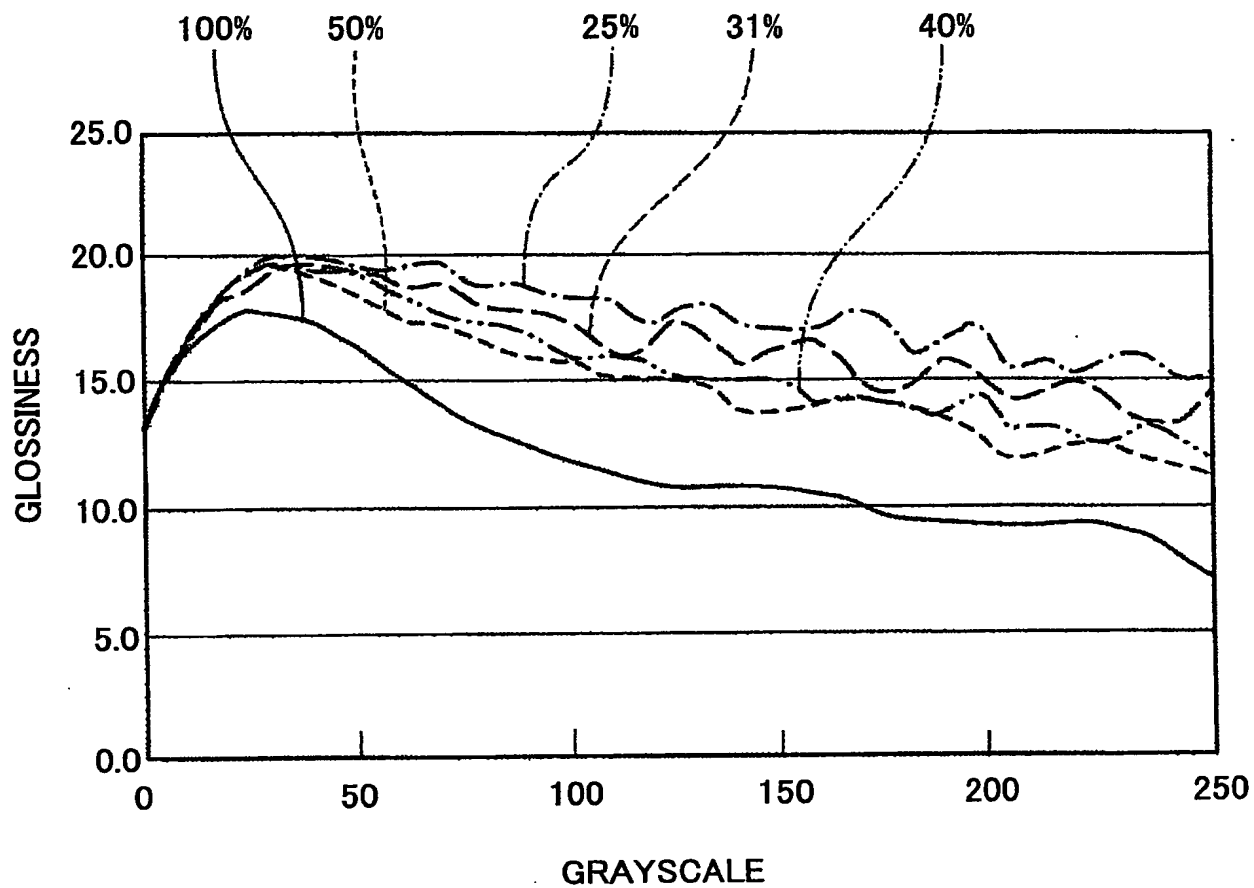
10/12

FIG.12

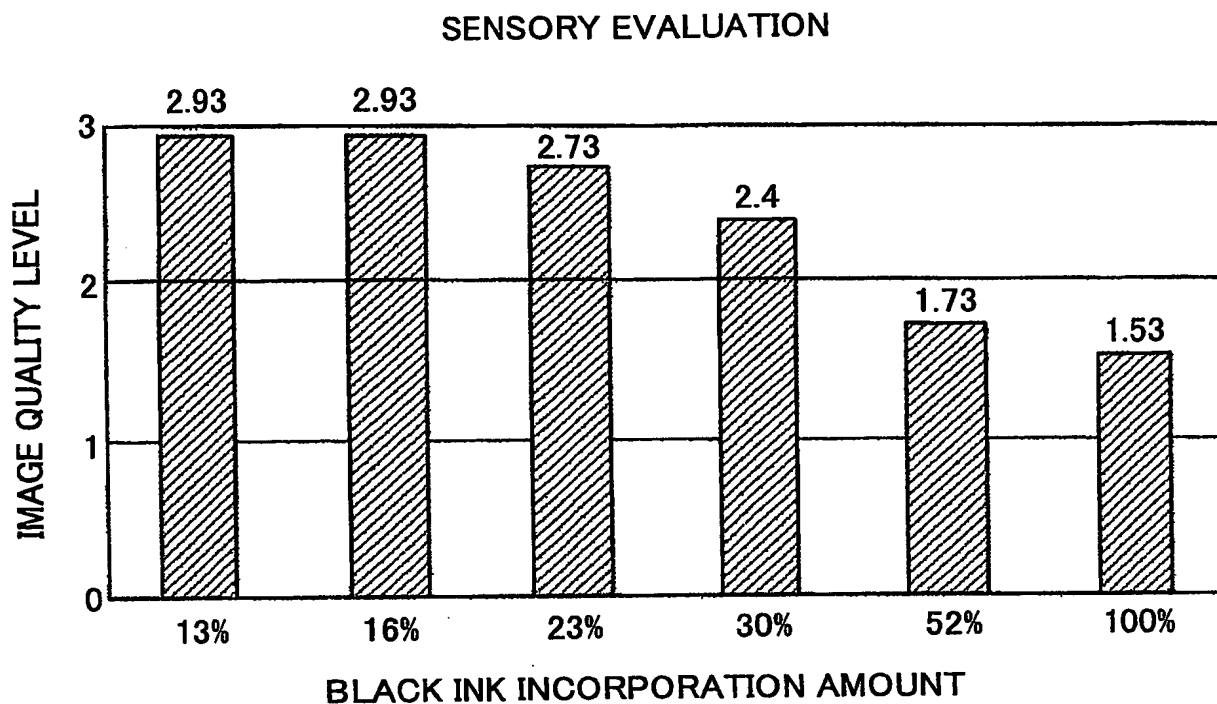


11/12

FIG.13



12/12

**FIG.14****FIG.15**

| MAXIMUM BLACK<br>INCORPORATION<br>AMOUNT | GLOSSINESS<br>DIFFERENCE<br>WITH PAPER |
|--|--|
| 13%                                      | 3.4                                    |
| 16%                                      | 2.6                                    |
| 24%                                      | 1.5                                    |
| 30%                                      | 0.1                                    |
| 52%                                      | -2.7                                   |
| 100%                                     | -5.7                                   |